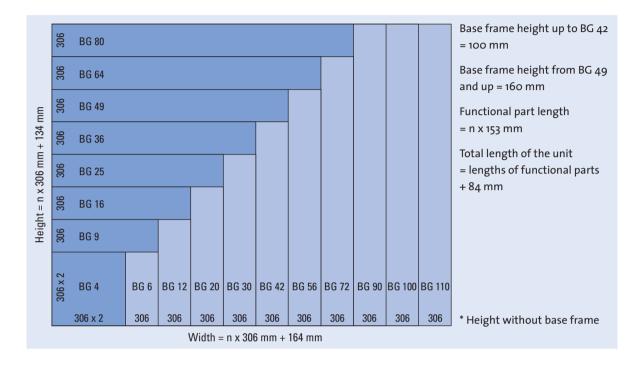




Construction sizes (BG)

Dimensions



Volume flow

Construction Size	Volume flow [m³/h for different flow-t		d on the free cross s	ection of the unit	
BG	1,5 m/s	2,0 m/s	2,5 m/s	3,0 m/s	3,5 m/s
4	2600	3500	4300	5200	6000
6	3700	5000	6200	7500	8700
9	5400	7200	9000	10800	12600
12	7000	9500	12000	14000	16000
16	9000	12000	15500	18000	22000
20	11000	15000	19000	23000	27000
25	14000	19000	23000	28000	33000
30	17000	22000	28000	33000	39000
36	20000	26000	33000	40000	46000
42	23000	31000	38000	46000	54000
49	27000	36000	44000	53000	63000
56	30000	40000	51000	61000	71000
64	35000	46000	58000	69000	80000
72	39000	52000	65000	77000	90000
80	44000	58000	72000	87000	100000
90	48000	64000	80000	96000	112000
100	53000	70000	88000	106000	123000
110	58000	77000	96000	115000	134000





VarioCond – Technical solutions for the perfect climate

The basis for VarioCond is always a closed profile frame construction, which is based on a buckling resistant connection between frame and panel. This kind of construction allows us to produce air handling units (AHUs) according to customer specification or customer requirements. The panels are generally designed as thermally separated sandwich panels. They consist of sendzimir galvanised, strip-coated or stainless steel sheets with a minimum thickness of 1 mm and an insulation core, connected with a special technique for joining parts, made of mineral wool insulation material.

Due to the smooth inner surface and full utilisation of the cross section, energy costs are reduced to a minimum.

The rising demand for and increased use of air handling units with integrated chiller and MCA technology in recent years was enabled by developing our own VarioCond compact AHU's. The "plug-in" units are put into operation by specially qualified personnel on site and handed over to our customers after instruction. Any attached or mounted parts that are used are in compliance with European quality standards which are subject to permanent supervision.

Quality management

The units are type-examination tested according to VDI 6022 sheet 1/3 "Hygienische Anforderungen an raumluft-technische Geräte" (hygienic requirements on ambient air units) and meet the requirements of VDI 3803 as well as the requirements of DIN 1946 part 2/4. The BerlinerLuft. Klimatechnik is a member of the RLT Raumlufttechnische Geräte Herstellerverband e.V. (association of ambient air unit manufacturers).

The company BerlinerLuft.Klimatechnik GmbH is certified according to DIN ISO 9001. All of the processes are subject to internal quality control.





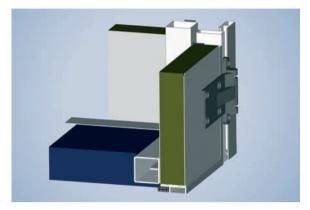




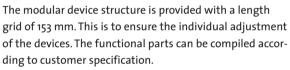




Casing



Casingstructure



VarioCond can be completely dismantled and consists of a square-tube construction. The inner surface of the device is completely smooth without screw tops and wall fastenings. Thus, the maintenance time needed can be significantly reduced.

Crane transport will be possible, using the crane eyes attached to the edges of the unit roof, for BG 25 and smaller sizes.

For BG 30 and larger sizes crane transport will be carried out using lifting pipes passed through the base frame.

Frame designs

- R1 self-supporting closed frame made of aluminium profile (AIMg3), design for BG 16 and smaller numbers
- R2 self-supporting closed frame made of hot-dip galvanised steel profile, design for BG 20 and up

Optional

- R3 self-supporting closed frame made of stainless steel profile, design for all installation sizes
- R4 self-supporting closed frame made of stainless steel profile (1.4571), design for all installation sizes

The frame is inlying in order to avoid cold bridges and for holding together joints provided by customer.



panel VarioCond

Tub design

The tubs used are smooth and provided with all-side incline designed as unit bottom according to VDI 6022, DIN EN 13053 and VDI 3803 and provided with condensate drain at the lowest area.

Panel design

The panels consist of double-shell sandwich plates with inner and outer surfaces made of heat treated galvanised sheet steel with RAL 7035 (W1) strip coating.

The insulation core made of leg-oriented mineral wool insulation material, non-inflammable according to DIN 4102, class A, is completely glued with the inner and outer sheets.

Inner and outer sheets are thermally uncoupled by a special circumferential profile.

This VarioCond wall construction stands for high buckling resistance and a long life cycle.



Panel types

- Inner surface made of hot-dip galvanised sheet steel, outer surface of hot-dip galvanised sheet steel with additional RAL 7035 strip coating
- W2 Inner surface made of stainless steel (1.4301), outer surface of hot-dip galvanised sheet steel with additional RAL 7035 strip coating
- W₃ Inner surface made of stainless steel (1.4571), outer surface of hot-dip galvanised sheet steel with additional RAL 7035 strip coating
- W4 Inner surface made of stainless steel (1.4301), outer surface of stainless steel (1.4301)
- W5 Inner surface made of stainless steel (1.4571), outer surface of stainless steel (1.4571)
- W6 Design VarioCond "Rixner Line", inner and outer wall made of hot-dip galvanized sheet steel without thermal decoupling profile, not glued

panel thickness: NW 45 bottom: NW 55 density of insulation at least: 80 kg/m3 sheet thickness inner/outer surface:

VarioCond casing data according to DIN EN 1886:

Insulation standard De at:

Hz			0 500				
dB	12,	0 21,	0 26,0	28,0	29,0	34,0	40,0

mechanical strength: class D₂ (M) casing leakage: class L2

filter-Bypass-Leckage: 0,1% up to filter class F9

thermal bridge factor: class TB2 thermal transition factor: class T2

Design VarioCond "Rixner Line" (W7) differing casing data according to DIN EN 1886:

Insulation standard D_e at:

Hz	125	250	500	1000	2000	4000	8000
dB	11,5	22,5	30,5	35,5	31,5	40	43

thermal bridge factor: class TB₃ thermal transfer factor: class T₃

The casing bottom of devices > BG 16 is walkable.

All doors and operating caps are provided with circumferential inserted hollow section sealings with a double lip in EPDM quality.

Standard designs of operation openings:

Device size BG 4 – BG 12

with snap-on cap without pivotal point and sash fasteners operated by a square box wrench (optionally with doors and sash fasteners)

Device size > BG 12

with doors and lever locks inside and outside



Optional doors with inspection glass (double glazing)

lever lock



inspection glass

The door hinge adjustable three-dimensionally enables the simple and effective adjustment of the door leaf in all directions.

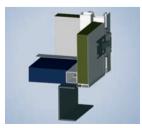


doorhinge

In order to avoid corrosion of the bottom elements and for better transport and installation a heat treated galvanised base frame is integrated into the casing.

base frame height:

BG 4 - BG 49 100 mm BG 56 - BG 110 160 mm



base frame



Weatherproof design

For outdoors installation the device will be provided with a roof with 40 mm circumferential projection and a drainage area made of UV-resistant, PVC-free roof cladding. Corrosion is prevented by use of stainless steel screws with sealing washers in outdoors areas. The outside surfaces of the panels are made of heat treated galvanised steel and is strip coated according to shade RAL 7035. The coating is weatherproof and UV-resistant.

For sealing the roof cladding provided by customer hot-dip galvanized roof base frames with drainage area can be supplied in different heights, coated (RAL 7035) or stainless steel (1.4301) as option.

In order to prevent injuries during maintenance work the doors are provided with locking devices.



corner cut-out with roof cladding

Explostion-proof design

VarioCond is type-examination tested by the Technical Inspection Agency TÜV Saarland according to the ATEX 94/9/EG guidelines. Equipment will be supplied according to the requirment for explosion-proof zones 1, 2 and 3.

Hygienic design

The following additional features are characteristic for hygienic units:

- Inside bottom of the unit made of stainless steel (1.4301) smooth, easy to clean and disinfect.
- Bottom joints sealed hygienically and vapour proof with a sealing material resistant to disinfectant and fungal decay.
- Inner walls of the units made of hot-dip galvanized and coated (RAL 7035) sheet steel or stainless steel (1.4301) as option.
- Up to installation size 12, heat exchanger able to be pulled out of the casing on slide bars for cleaning purposes
- Louver valves made of aluminium (AIMg) according to EN 1751 leak tightness class 2.
 Designed as room closing valves, airproof according to EN 1751 leak tightness class 4.
- Inspection glasses and interior lighting mounted into ventilator, filter and humidifier chambers. Lighting fixture designed with smooth surface.
- Cooler frames made of aluminium (AIMg), stainless steel as option, aluminium coated lamellas as option, pipes and collectors made of copper, as option cooler completely coated
- Coated ventilators, coated base frame stainless steel (1.4301) as option.
- Humidifier chambers designed with stainless steel (1.4301) on the inside
- Rotary and heat plate exchangers with zinc-plated and coated frame, lamellas made of aluminium (AIMg)
- Installation bars made of stainless steel (1.4301)
- filter frame made of stainless steel (1.4301)
- Elastic connecting pieces designed as closed porous rubber profile binder
- All units will be packed in foil.









Mounting parts

Fan with spiral casing

- high performance fans with backward bent blades
- clamping slider with spindle joint with shaft joint
- V belt pulleys with easy to loosen quick clamping elements (System Taperlock)
- three-phase motor according to IEC standard, singleturn or multiple turn



fan with spiral casing

Accessories

- touch guard grill to be hung out
- belt protective box
- guard grill on the suction side
- crane rail



motor exchange via crane rail

optional:

- actuation via flat belt
- enclosed motor with forced air ventilation

Plenum fan with direct drive

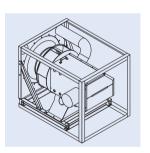
- fan wheel mounted to the motor shaft with back ward bent blades



free-wheeling impeller

optional:

 plenum fan with enclosed motor and forced air ventilation via a casing wall. Hydraulic adjustment of the enclosed system will be provided by BerlinerLuft. for the motor cooling to work properly.



motor with forced air ventilation

Accessories

- suction side guard grill
- touch guard grill to be hung out
- fan unit to be pulled out
- frequency converter for continuous speed control
- volume flow measuring via ring line and pressure sensor



ring line



pressure sensor



Mounting parts

Filter

- bag filter with standard dimensions
- installation size ffi 20, up to filter class F7 inclusive, to be pulled out completely with frame, filter class F8-F9 and integral filter for suspended matters (HEPA-filter) with standard filter frame
- installation size ? 25 with standard filter frame integrated into the casing

Air cooler

- made of seamless copper tubing with pressed-on aluminium lamellas
- frame made of galvanised sheet steel
- droplet separator in a casing made of seawater-resistant aluminium, separator profiles made of plastics
- condensate tub made of stainless steel 1.4301 with all sides incline towards the drain nozzle



extensible filter

Accessories

optional:

- U-tube manometer
- inclined-tube gauge
- differential pressure switch
- constant differential pressure measurement
- CU/AL heat exchanger with plastic coating
- CU/CU heat exchanger

air cooler with droplet separator

- heat exchanger with steel finned-tubes and collector, completely galvanised
- heat exchanger made of stainless steel
- frame made of seawater-resistant aluminium
- frame made of stainless steel 1.4301
- extensible antifreeze frame
- flange and counterflange



flange and pipe feed-through

Air heater

- made of seamless copper tubing with pressed-on aluminium lamellas
- collector made of steel
- frame made of galvanised sheet steel

optional:

- electric heater



Mounting parts

Heat recovery

The following systems can be supplied:

- rotary heat exchanger with up to 80% efficiency
- plate-type heat exchanger with up to 80% efficiency
- heat pipe with up to 48% efficiency
- interconnected circuit system (KVS) with up to 70% efficiency
- accumulator with up to 92% efficiency
- heat pump circuit (s. brochure 5.3. air conditioning unit with integrated cold and heat pump circuit)

Humidifier

The following systems can be supplied:

- nozzle humidifier made of stainless steel or GFK
- high-pressure humidifier
- vapour humidifier with self or forced vapour generation
- cold vapour generator
- evaporation humidifier



cross flow plate heat exchanger



high-pressure humidifier



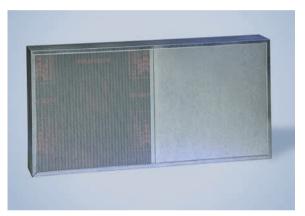
Mounting parts

Sound absorber

- baffles, abrasion-proof up to 20 m/s $\,$

optional:

- baffles with inflow profile Beta-Stream®
- baffles with perforated plate cover
- baffles with foil cover
- resonance sound absorber



sound absorber baffle

Duct connection

- elastic four-hole connecting piece
- profile rubber connections
- potential equalisation



connecting piece with potential equalisation provided by customer

Louver dampers

- frame and lamellas made of heat treated galvanised sheet steel, aluminium or stainless steel 1.4301

designs:

- standard
- with lip gasket according to EN 1751, class 2
- air-tight according to DIN 1946, part 4



louver damper assembled with servo-motor

optional:

- with outside linkage

Accessory

- 24 V or 230 V motor-driven control operator



louver dampers



Mounting parts

External atmosphere suction/ exhaust air blow-out

Weather grill

 weather grill made of galvanised steel, with bird grill made of corrugated wire

optional

- weather grill lacquered as a customer's option
- acoustic weather grill
- heatable weather grill
- droplet separator



weather grill

suction and blow-out hood

 suction and blow-out hood made of galvanised sheet steel with corrugated wire grill at suction or blow-out side

optional

 suction and blow-out hood lacquered at customer's option



suction and blow-out hood



VarioCond with integrated chiller

Energetic consideration, high reliability and dot-precise design of performance are the characteristics of the integrated chiller with direct evaporation. There are no losses due to standstills and no piping provided by the customer.

Scope of delivery includes:

- reciprocating pistons and scroll compressors as well as half hermetical screw compressors with a cooling capacity of 130 kW
- output regulation via FU control, suction-throttle valve or multiple sandwich arrangement
- condensator for outdoor installation

- condensator in exhaust air volume flow for outdoors installation, as condensator with condensation pressure control as option
- optional high-pressure output limitation for failure-free operation if external atmosphere temperature is ecxeeded (max. design temperature) in midsummer
- forced-air cooling for overnight operation or for rooms without personnel
- valve cross connection for rooms with personnel
- chiller reversible to heat pump (s. brochure 5.3. air conditioning system with integrated cold and heat pump circuit)



Integrated chiller



pre-assembled chiller rack with fully hermetical reciprocating compressors



Compound connexion with four reciprocating compressors



half hermetical screw compressor



Cooling piping provided by customer technical changes



VarioCond with integrated control cabinet and DDC control

Control cabinet

Complete installation of MCA technology ensures high operational safety due to tested software and is time and cost efficient.

- control cabinet casing with subplate, including main and control fuses
- main switch
- adjustment via integrated DDC module
- standard software for different AHUs and functions

Functionality

The DDC module offers functionality in the smallest place

- freely programmable compact DDC
- optional integrated or remote graphic display
- optional integrated manual/emergency operated and unit interface
- large working memory for historical data
- 44 data points in the basic unit, extandable via networks
- integrated Web-Server technology



control cabinet with DDC module



control cabinet with built-in touch screen



DDC module

- software adjustment to the individual customers' systems
- start-up by technicians of BerlinerLuft.Klimatechnik GmbH



VarioCond with integrated control cabinet and DDC control

Communication

- BACnet
- LONWORKS®
- EIB (European Installation Bus)
- MP-BUS (BELIMO® MFT drives)
- M-Bus
- Modbus
- OPC-Server intrusions for connections to external GLT systems
- Telecommunication via analogue, ISDN or GSM modem with the following functions: remote maintenance, remote diagnosis as well as notices of malfunctions via SMS, but also via remote programming
- web technology
- software adjustment to the individual customers' systems

For easier system operation touch screens will be used as an option.

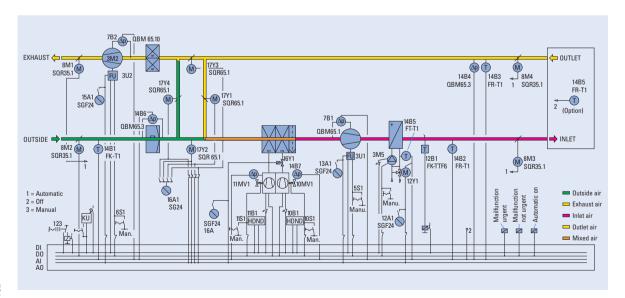


touch screen

The touch screen displays any operational data (including temperature sensor values, air quantity, operating conditions, malfunctions etc.) of the system.

The touch screen can be programmed for different languages that can be changed.

Control system schematic diagram





VarioCond with integrated control cabinet and DDC control

Compact unit

- pre-assembled as compact unit with integrated chiller, control cabinet and control, including internal cabling and piping
- start-up by technicians of BerlinerLuft.Klimatechnik GmbH

optional:

- connecting chambers for piping
- designed as roof-top unit with integrated operating corridor and chambers for installation of all groups of controllers

Ventilation unit with integrated combustion chamber

- combustion chamber for gas and oil heating up to a power rating of 900 KW
- combustion chamber and heating area as tube made of stainless steel
- control via modulating blower or via bypass control
- horizontal or vertical air conduction possible
- preinstallation of controlled system



rooftop control system



integrated combustion chamber



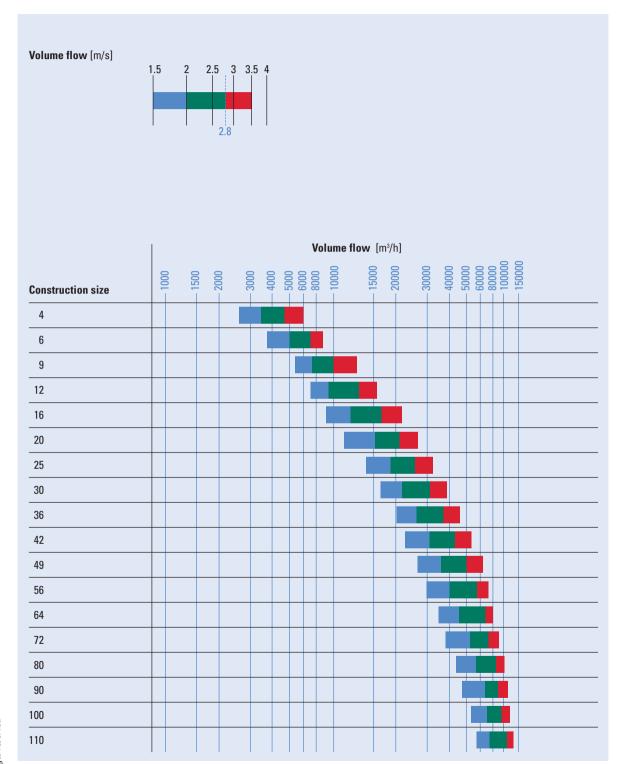
compact unit, weatherproof



group of controllers for combustion chamber



Selection diagram, dimensions and weights of functional parts



reserved
changes
echnical

	Outside dimensions of unit	Empty contion and	deflecting section	Suction and pressure part, connection front end	Mixing section, lying		Mixing section, on top of each other	lotal height = 2x height Mixing section, long	on top of each other	Mixing section, can be combined	Fan Onivel position and half drive		Fan free wheel	Electrical heater L = 765 mm	Heater	Frost protection section	Cooler with droplet separator		Zigzag filter L=153 mm Activated carbon filter	L=765 mm Grease separator	L=459 mm pocket filter section L=459 mm G3/G4/F5 short: extensible			pocket filter section L=765 mm up to max. BG 42 F7, extensible	pocket filter section F5–F9 with operating unit	Sound absorber L = 612 mm	Sound absorber L = 918 mm	20 dB	Sound absorber L = 1224 mm 30 dB	Sound absorber L = 1836 mm	40 dB	KVS outside air L=459 mm	KVS exhaust air with droplet separator	Cross flow plate heat exchanger, long		Cross flow plate heat exchanger, short	Heat pipe L=918 mm		Rotary heat exchanger	Rotary heat exchanger	With inflow and outflow chamber	Vapour humidifier L=1377 mm	Nozzle humidifier L=1350 mm
		James 1										2		+		*																+ WRG	WRG					+ -	- d	7	+	F	
BG	W [mm]	H ³ [mm] [L W ¹ mm] [kg]	L [mm]	W ¹ L [kg] [mn	W ² n] [kg]	L [mm]	W ² L [kg] [m	_ W m] [kg]	L [mm] [W L	W] [kg]	L W	W] [kg]	L [mm]	W W [kg]	L [mm]	W [kg]	W \ [kg] [k	W W	V W g] [kg]	L] [mm]	W [kg]	W [kg] [L W [mm] [kg]	Abs. 250 Hz	W A [kg] 250		Abs. 250 Hz		os. W Hz [kg]	W [kg]	L W	/ L g] [mm]	W [kg]	L W	L] [mm]	W] [kg]	L [mm]	W I	L W	W W	w [kg]
4	776	746	612 60	306	33 122	4 110	459	119 91	18 169	1224	08 918	177	918 159	98	306	63 40	765	123	28 1	60 87	7 65	1071	100	77 1	1377 124	12	76 2	22 107	29	140 4	2 198	88	765 12	2 1071	233	918 198	765	197	400	162 13	318 28	89 125	5 499
6	1082	746	612 72	306	40 122	4 127	459	153 91	18 214	1377	30 1224	231	918 240	114	306	84 47	765	160	37 2	12 10	16 81	1071	122	94 1	1377 148	11	94 2	20 133	27	171 4	0 250	117	765 16	0 1224	326	1071 285	765	258	400	193 16	624 38	32 14	3 659
9	1082	1052	765 99	306	45 153	0 172	459	181 10	71 266	1377	58 1377	345	1224 291	129	306	96 53	765	192	41 2	61 13	8 93	1071	139	109 1	1377 170	13	112 2	20 156	27	203 4	0 312	139	765 19	2 1530	423	1224 357	765	306	400	274 16	624 48	34 16'	671 و
12	1388	1052	765 113	306	52 153	0 197	612	252 10	71 327	1836	205 1530	399	1377 431	148	306	126 60	765	240	48 3	45 18	7 107	1224	176	124 1	1530 210	10	128 2	26 189	34	228 4	7 363	180	765 23	9 1683	510	1530 460	765	385	400	312 16	624 54	43 188	3 839
16	1388	1358	918 151	459	80 183	6 258	765	312 15	30 442	1836	249 1836	688	1377 500	192	306	146 66	765	280	56 4	41 23	126	1224	219	162 1	1530 275	16	158 2	26 238	34	302 4	7 461	211	765 27	9 1989	722	1530 590	765	484	400	390 19	930 78	81 223	3 854
20	1694	1358	918 172	459	93 183	6 287	765	371 15	30 521	2295	1836	718	1530 609	222	306	168 73	765	356	* 5	30 28	146	1224	249	187 1	1530 311	16	180 2	24 271	32	346 4	5 527	255	765 35	5 2295	910	1989 811	765	571	400	433 19	930 86	30 249	3 1021
25	1694	1664	1071 215	765	147 214	2 350	765	410 16	83 594	2295	866 2142	933	1683 683	259	306	212 79	765	415	* 6	16 33	160	1377	295	264	1530 339	11	191 1	17 310	32	393 4	5 600	296	765 41	5 2601	1101	2295 981	765	653	440	532 19	370 10°	006 271	1047
30	2000	1664	1071 235	765	160 214	2 370	765	462 22	95 807	2754	36 2142	969	1836 753	301	306	236 86	765	436	* 7	35 38	86 176	1377	323	225 1	1530 372	11	217 2	23 345	31	440 4	4 675	343	765 43	6 2601	1199	2295 108	5 765	746	440	634 19	970 113	39 29	3 1223
36	2000	1970	1071 281	918	217 214	2 436	918	576 22	95 894	2754	516 2448	1159	1836 820	351	306	258 101	765	509	* 8	55 45	58 227	1377	385	253	1530 411	11	284 2	23 406	31	545 4	4 818	393	765 50	8 2754	1446	2295 120	9 *	*	440	802 19	970 141	10 35	1494
42	2306	1970	1071 304	918	233 214	2 470	918	649 26	01 1080	3060	574 2448	1200	1989 990	390	306	274 *	765	546	* 9	81 52	253	3 1377	423	282 1	1683 479	11	318 2	22 450	30	604 4	3 907	460	765 54	6 *	*	* *	*	*	440	986 19	970 163	31 37	1699
49	2306	2276	391	918	248 244	8 555	1071	790 26	01 1189	3060	646 260°	1700	2142 118	5 428	306	307 *	765	654	*	* *	285	1377	465	315 1	1683 525	11	349 2	22 497	30	665 4	3 1002	538	918 28	1 *	*	* *	*	*	440	1004 19	370 17	00 48	/ 1734
56	2612	2276	1224 409	918	264 244	8 577	1071	861 27	54 1343	3366	15 275	2096	2295 1293	3 462	306	326 *	765	642	*	* *	307	1377	499	339 1	1683 562	11	386 2	22 544	29	730 4	2 1099	583	918 67	0 *	*	* *	*	*	440	859 25	582 185	359 432	2 1943
64	2616	2582 1	377 471	918	280 275	4 683	1071	939 27	54 1430	3672	3360	2602	2295 1420	0 499	306	366 *	765	718	*	* *	326	1377	529	359 1	1683 596	11	417 2	22 590	29	793 4	2 1196	656	918 74	8 *	*	* *	*	*	440	941 25	582 201	08 459	1982
72	2918	2582	377 502	918	296 275	4 710	1224	1067 29	07 1600	3825	3360	2658	2295 1460	3 540	306	396 *	765	940	*	* *	357	1377	572	392 1	1683 642	11	456 2	21 643	29	861 4	1 1301	725	918 97	1 *	*	* *	*	*	*	*	* *	479	9 2201
80	2918	2888	530 564	918	311 306	0 811	1224	1138 29	07 1679	3978 1	004 3366	2716	2448 154	7 584	306	433 *	765	942	*	* *	377	1377	603	414 1	1683 677	11	490 2	21 694	29	930 4	1 1408	830	918 97	5 *	*	* *	*	*	*	*	* *	50	5 2243
90	3224	2888	530 613	918	337 306	0 845	1377	1304 29	07 1834	*	* 275	2373	2142 1874	4 625	459	505 *	918	998	*	* *	401	1377	638	440 1	1683 716	11	531 2	21 751	30	1004 4	3 1522	903	918 99	8 *	*	* *	*	*	*	*	* *	53	4 2457
100	3530	2888	530 647	918	353 306	0 861	1530	1440 32	13 2065	*	* 290	3165	2295 2068	8 667	459	541 *	918	1064	×	* *	426	1377	676	467 1	1683 757	11	573 2	21 811	33	1126 4	0 1634	972	918 106	84 *	*	* *	*	*	*	*	* *	560	6 2671
110	3836	2888	530 680	918	370 306	0 897	1530	1543 32	13 2209	*	* 3060	3900	2295 2112	2 707	459	574 *	918	1115	*	* *	452	1377	712	494 1	1683 798	11	615 2	20 870	32	1200 4	2 1746	1049	918 111	15 *	*	* *	*	*	*	* +	* *	* 394	4 2889

¹ Weights **without** louver damper

Other unit sizes on request

* on request

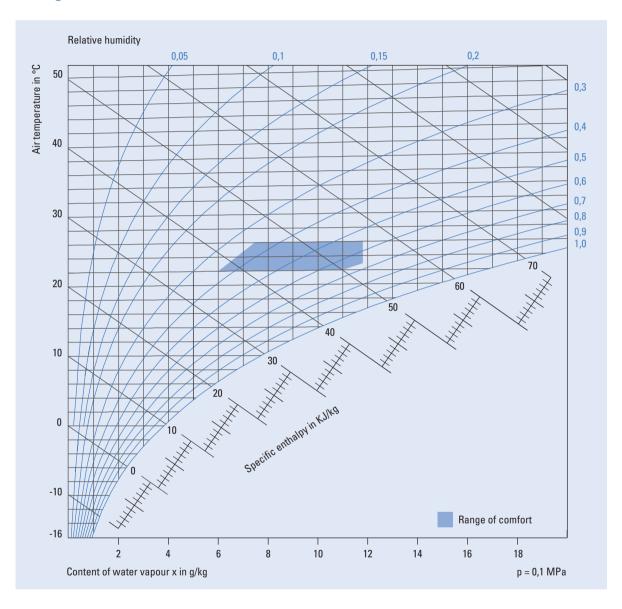
² Weights **with** louver damper

[™] 3 Height **without** base frame



Technical parameters

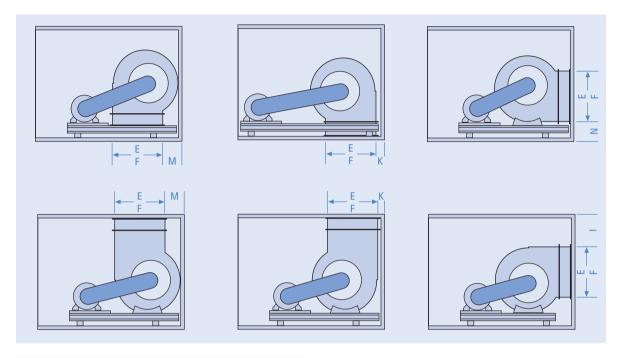
hx diagram

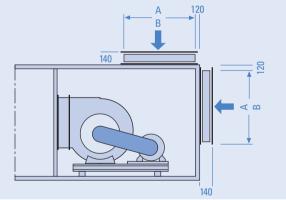




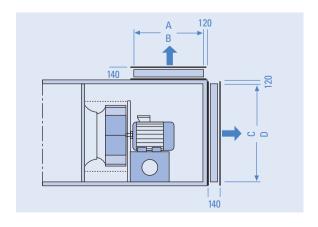
Technical parameters

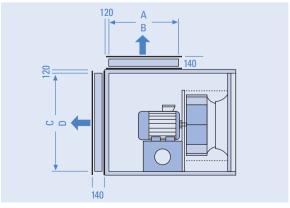
Connecting dimensions of radial fans with spiral casing





Connecting dimensions of freewheel radial fans



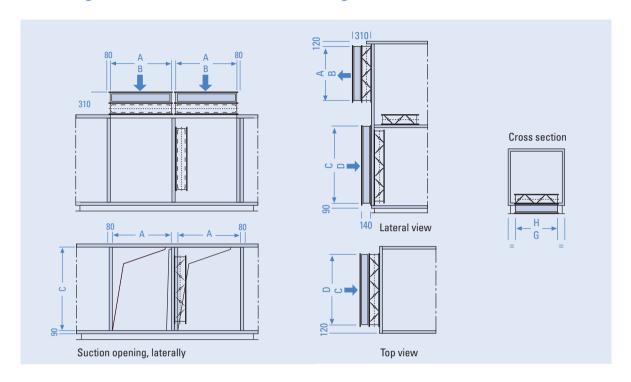


Technical changes reserved



Technical parameters

Connecting dimensions of suction/blow-out/mixing chamber



Connecting dimensions of louver dampers

Construction size	А	В	С	D	E	F	G	Н	ı	K	M	N
4	452	532	532	532	360	330	352	432	120	140	240	130
6	452	838	532	838	450	360	352	738	110	140	225	130
9	605	838	838	838	650	530	505	738	160	140	240	130
12	605	1144	838	1144	700	530	505	1044	150	140	240	130
16	758	1144	1144	1144	900	750	658	1044	200	140	255	135
20	758	1450	1144	1450	950	800	658	1350	175	140	270	135
25	911	1450	1450	1450	1050	840	811	1350	250	140	325	140
30	911	1756	1450	1756	1050	840	811	1656	250	140	325	140
36	911	1756	1756	1756	1150	940	811	1656	300	140	380	150
42	911	2062	1756	2062	1150	940	811	1962	300	140	380	150
49	1064	2062	2062	2062	1300	1040	964	1962	250	140	340	150
56	1064	2368	2062	2368	1450	1170	964	2268	370	140	450	160
64	1217	2368	2368	2368	1600	1350	1117	2268	320	140	520	160
72	1217	2674	2368	2674	1600	1350	1117	2574	320	140	520	160
80	1370	2674	2674	2674	1600	1350	1270	2574	320	140	580	160
90	1370	2980	2674	2980	2 x 1150	2 x 940	1270	2880	1180	140	380	150
100	1370	3286	2674	3286	2 x 1300	2 x 1040	1270	3186	960	140	340	150
110	1370	3592	2674	3592	2 x 1450	2 x 1170	1270	3492	910	140	450	160





Technical parameters

Fan sizes

		Radial fan			Plenum fan	
Construction size	Fan size	Motor size	Length [mm]	Fan size	Motor size	Length [mm]
4				280	100	918
	200	71	765	315	132	918
	225	132	918	355	112	918
	250	100	918	400	112	918
6	225	132	918	310	100	918
	250	132	1071	355	132	1071
	280	132	1224	400	132	1071
9	280	132	1224	355	132	1071
	315	112	1224	400	132	1224
	355	160	1377	450	132	1224
	400	132	1377	500	160	1377
12	315	112	1224	400	132	1071
	355	160	1377	450	132	1224
	400	160	1530	500	160	1377
				560	160	1377
16	400	132	1377	500	132	1377
	450	160	1530	560	160	1377
	500	160	1683	630	160	1530
	560	180	1836	710	160	1683
20	315	160	1377	560	160	1377
	400	160	1530	630	160	1530
	500	160	1683	710	180	1683
	560	180	1836	800	160	1683
25	450	160	1530	560	160	1377
	500	160	1683	630	160	1530
	560	180	1836	710	180	1683
	630	225	2142	800	200	1836
				900	160	1836
30	500	160	1683	630	160	1530
	560	180	1836	710	200	1683
	630	200	1989	800	225	1836
	710	225	2142	900	180	1836
36	560	180	1836	710	200	1683
	630	200	1989	800	225	1836
	710	225	2142	900	250	2142
	800	225	2448	1000	180	1989







Technical parameters

Fan sizes

		Radial fan			Plenum fan	
Construction size	Fan size	Motor size	Length [mm]	Fan size	Motor size	Length [mm]
42	560	180	1836	710	180	1683
	630	200	1989	800	200	1836
	710	225	2142	1000	225	1989
	800	225	2448	1000	250	2295
49	630	180	1836	800	200	1836
	710	200	2142	900	225	2142
	800	225	2448	1000	280	2295
	900	250	2601	1120	280	2448
	1000	250	2754			
56	710	200	2142	800	180	1836
	800	225	2448	900	200	2142
	900	250	2601	1000	225	2295
	1000	280	2754	1120	280	2448
64	800	200	2295	900	225	2142
	900	250	2601	1000	250	2295
	1000	280	2754	1120	280	2448
	1120	280	3366	1250	280	2754
72	800	225	2448	900	225	2142
	900	250	2601	1000	280	2295
	1000	280	2754	1120	280	2448
	1120	280	3366	1250	280	2754
80	900	225	2448	1000	250	2295
	1000	280	2754	1120	280	2448
	1120	280	3366	1250	315	2754
90	1000	280	2754	1000	250	2295
	1120	250	2754	1250	315	2754
	2 x 710	2 x 225	2448	2 x 1000	2 x 225	2295
	2 x 800	2 x 250	2754			
100	1000	225	2601	1000	250	2295
	1120	250	2754	1250	315	2754
	2 x 800	2 x 250	2754	2 x 1000	2 x 250	2142
	2 x 900	2 x 250	2907			
110	1120	250	2754	1000	250	2295
	2 x 900	2 x 250	2907	1250	315	2754
	2 x 1000	2 x 280	3060	2 x 1000	2 x 250	2295





